DECLARATION UNDER 37 C.F.R. § 1.63 AND FEB 11 2002 APPOINTMENT OF POWER OF ATTORNEY OLOGY CENTER 2800

As a below-named inventor, I hereby declare the following:

- My residence, post office address and citizenship are as stated below, next to my name.
- I believe that I am an original, first and sole inventor (if only one name is listed below) or joint inventor (if more than one name is listed below) of the subject matter which is claimed and for which a patent is sought on an invention entitled "ANGLE HEAD GRINDING METHOD AND APPARATUS", the specification of which: (check one)

	is attached hereto		
X	was filed on 26 J	uly 2001	
	as application numbe	09/890,181	
	and was amended on		

- I authorize my below-named attorneys to indicate in the spaces above whether the invention is described and claimed in an attached specification and to provide and enter the filing date and serial number of any corresponding U.S. patent application, if previously filed, and the date of any amendment made thereto without further authorization from me.
- I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred-to above.
- I acknowledge my duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.
- I hereby claim foreign priority benefits under Title 35, United States Code, Sections 119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below, and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

	Prior Foreign A	Application(s)	Priority	Claimed
PCT/GB00/00022 Number 9902256.8 Number	Country GB Country	07 January 2000 Filing Date (Month/Day/Year) 03 February 1999 Filing Date (Month/Day/Year)	X Yes X Yes	No No

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56 which occurred between the filing date of the prior application and the national or other PCT international filing date of this application:

<u>Application</u>	Filing Date	<u>Status</u>
(Serial Number)	(Month/Day/Year)	(pending, abandoned, issued)
(Serial Number)	(Month/Day/Year)	(pending abandoned issued)

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I hereby claim domestic priority benefits under Title 35, United States Code, Section 119(e) of any United States Provisional Patent Application(s) listed below:

Application Number	Filing Date	LI CENTER 2800

- I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with knowledge that willful false statements and the like are made punishable by fine or imprisonment, or both, under Title 18, United States Code, Section 1001 and that such willful false statements may jeopardize the validity of the application of any patent issued thereon.
- ▶ I hereby appoint the following individual(s), as my attorney(s), to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith: Daniel C. Stelter, Registration No. 40,830.
 - I hereby request that all communications concerning this application be addressed to:

Daniel C. Stelter, Division IP Counsel
Cincinnati Machine, A UNOVA Company
4701 Marburg Avenue, Cost Center ACM
Cincinnati, Ohio 45209
(513) 841-8100 telephone, (513) 841-7020 facsimile
dan_stelter@cinmach.com electronic mail

	Signature of First Inventor	
	Michael Laycock	Great Britain
9 Newlands D Residence and/or P	Typed Name of First Inventor Drive, Cross Hills, Keighley, West Yorks Post Office Address (the same if only one address is listed,	Country of Citizenship hire BD20 7DH, Great Britain please indicate separately if not the same)
	Signature of Second Inventor	Date
	Typed Name of Second Inventor	Country of Citizenship
Residence and/or Po	ost Office Address (the same if only one address is listed, p	lease indicate separately if not the same)
Residence and/or Po	st Office Address (the same if only one address is listed, p Signature of Third Inventor	Date

(Rev. 05/01)	PATENTS ONLY U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office	
Tab settings ⇔ ⇔ ▼	V V -	
To the Honorable Commissioner of Patents and Trademark	s: Please record the attached original documents or copy thereof.	
Name of conveying party(ies): MICHAEL LAYCOCK	2. Name and address of receiving party(ies) Name: UNOVA U.K. LIMITED	
Additional name(s) of conveying party(ies) attached? Yes No	Internal Address:	
3. Nature of conveyance:		
Assignment		
Security Agreement Change of Name	Street Address: 26 Temple Street, Aylesbury	
Other	Buckinghamshire, England	
40.05555	City:State:Zip:	
Execution Date: 13 SEPTEMBER 2001	Additional name(s) & address(es) attached?	
4. Application number(s) or patent number(s):		
If this document is being filed together with a new appli	cation, the execution date of the application is:	
A. Patent Application No.(s)	B. Patent No.(s)	
09/890,181		
Additional numbers atta	ached? 📮 Yes 🜠 No	
5 Name and address of the control of	6. Total number of applications and patents involved:	
Name: Daniel C. Stelter, Reg. No. 40,830	7. Total fee (37 CFR 3.41)\$_40.00	
Internal Address: Cincinnati Machine	Enclosed	
A UNOVA Company	Authorized to be charged to deposit account	
Patent Law Department		
Street Address: 4701 Marburg Avenue	8. Deposit account number: 50-0760	
City: Cincinnati State: Ohio Zip: 45209	(Attach duplicate copy of this page if paying by deposit account)	
DO NOT USE 1	THIS SPACE	
9. Statement and signature.		
To the best of my knowledge and belief, the foregoing infinis a true copy of the original document.	ormation is true and correct and any attached copy	
Daniel C. Stelter, Reg. No. 40,830 Name of Person Signing	10/22/01 Date	
Total number of pages including cover s	Date	

ASSIGNMENT OF INVENTION AND OF LETTERS PATENT

U.S. APPLICATION SER. NO. 09/890,181
ATTORNEY DOCKET NO. LAL-C522-US

- Yorkshire, WHEREAS, I, MICHAEL LAYCOCK, of Cross Hills, Keighley, West Yorkshire, Great Britain, have invented certain improvements in an angle head grinding method and apparatus ("Invention") and have executed an application for United States Letters Patent entitled "Angle Head Grinding Method and Apparatus", said application having been assigned U.S. Patent Application Serial No. 09/890,181 ("Application"); and,

WHEREAS, UNOVA UK LIMITED of Ayelsbury, Buckinghamshire, Great Britain, desires to acquire for itself, its assigns and successors, my entire right, title and interest in said Application and in said Invention, and in any United States or foreign patents heretofore or hereafter obtained therefor.

NOW THEREFOR, for good and valuable consideration, the receipt of which is hereby acknowledged, I hereby sell, assign and transfer unto said UNOVA UK LIMITED the entire right, title and interest in said Application and in said Invention disclosed therein for the United States of America and all countries foreign thereto, including rights of priority under the International Convention of Paris (1883) as amended and the entire right, title, and interest in and to any and all patent applications, patents, continuations, continuations-in-part, divisionals, and reissues based thereon which may be filed or granted therefor in the United States or any foreign country.

I also agree that said UNOVA UK LIMITED may apply for foreign Letters Patent on said Invention, and I agree to cooperate with said UNOVA UK LIMITED and to execute without additional consideration any additional documents as deemed necessary by said UNOVA UK LIMITED to apply for or maintain patents or other legal protection for said Invention in any country of the world.

I hereby authorize and request the United States Commissioner of Patents and Trademarks to issue any Letters Patent granted upon said Invention set forth in said Application to said UNOVA UK LIMITED.

Executed this the 13 day of SEP, 2001, at CROSS HILLS

Michael Laycock